

**Location:**

Beulah, ND

**Market:**

Power

**Substrate:**

Steel

**Surface Prep:**

Water Blast 3000-4000 PSI

**Exposure:**

Exterior Weathering - moderate  
industrial exposure - chemical  
environment

## Dakota Gasification

**Area Coated: Exterior Coating**

- First Coat: Rustbond
- Second Coat: Carbomastic 15
- Third Coat: Carbothane 133 HB

**Project Description:**

This building had experienced previous coating failure by a competitor. It was covered in bug holes and in bad shape.

**Additional Information:**

These pictures were taken 10 year after the system was applied. The customer was impressed with how it has adhered and performed over the years.

