

SELECTION & SPECIFICATION DATA

Generic Type	One component, low VOC, low gloss, applied to a coated surface.
Description	One component, low VOC, high gloss alkyd stencil coating that is applied by brush or roller to a previously top coated surface
Features	<ul style="list-style-type: none"> • Low VOC • Easy one coat coverage • Very fast dry • Brush and roll application
Color	White
Finish	High Gloss (ASTM D523 @ 60° angle)
Dry Film Thickness	1 - 3 mils (25 - 76 microns) single coat Not to exceed 3 mils (76 µm) DFT per coat
Solids Content	By Volume 49% +/- 3%
Theoretical Coverage Rate	786 ft ² /gal at 1.0 mils (19.3 m ² /l at 25 microns) 262 ft ² /gal at 3.0 mils (6.4 m ² /l at 75 microns) Allow for loss in mixing and application.
VOC Values	As Supplied : 3.34 lbs / gal (400 g/l) Thinner 45 : 5% thinned: 3.48 lbs/gal (417 g/l)

SUBSTRATES & SURFACE PREPARATION

General | Designed to be applied over a topcoat in a single coat application

MIXING & THINNING

Mixing | Agitate thoroughly

Thinning | As required up to 5% Thinner 45

APPLICATION CONDITIONS

Condition

Must be a minimum of 5°F (3°C) above the dew point during the surface preparation and coating application.

CURING SCHEDULE

Surface Temp.	Dry to Touch	Dry to Handle	Dry to Recoat	Dry Hard
70°F (21°C)	1 Hour	2 Hours	2 Hours	24 Hours

Driquik 3.5 Stencil Enamel

PRODUCT DATA SHEET



CLEANUP & SAFETY

Cleanup	Thinner 45 may be used for clean up. Batch mixed material will set up in the lines and equipment if left overnight. With plural component equipment, be sure to flush from the mixing head through the delivery hose and guns.
Safety	Handle with care. Before and during use, observe all safety labels on packaging and paint containers and follow all caution statements on this product data sheet. Consult the Safety Data Sheet (SDS) for this product and follow all local or national safety regulations. Employ normal workmanlike safety precautions.
Ventilation	When used in enclosed areas, thorough air circulation must be used during and after application until the coating is cured. The ventilation system should be capable of preventing the solvent vapor concentration from reaching the lower explosion limit for the solvents used. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure or if not able to monitor levels, use MSHA/NIOSH approved respirator.

PACKAGING, HANDLING & STORAGE

Packaging	1 gallon cans
Shelf Life	One year from date of manufacturing When kept at recommended storage conditions at 70°F (21°C) and in original unopened containers. Do not use material beyond shelf life.
Storage Temperature & Humidity	Do not store at temperatures above 100°F (38°C).
Storage	Containers must be closed tightly. Do not store outside. Rotate stock.

WARRANTY

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