

SELECTION & SPECIFICATION DATA

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| Generic Type | Epoxy-Polyamide |
| Description | <p>A two-component, high solids, low-VOC primer designed to provide excellent corrosion, humidity, damage and chemical resistance. Fully-cured films exhibit excellent resistance to oils, grease, strong organic solvents and mild acids. In addition, fully-cured films are non-lifting and resistant to hot transformer oil (325°F / 163°C) for extended periods of time.</p> <p>When used as a top coat for the Strathmore 4010-NS Zinc the 4010/4015 system exceeds the coating requirements specified in ANSI C57.12.32 for enclosure integrity of submersible equipment.</p> |
| Color | <p>Black (C900)</p> <p>Other colors are available upon request.</p> |
| Dry Film Thickness | 3 - 5 mils (76 - 127 microns) per coat |
| Typical Uses | <p>Designed for use in metal applications where corrosion resistance, chemical resistance and durability are required, such as transformers, wind energy, water processing and industrial applications.</p> <p>For optimum corrosion resistance, this product should be used as a top coat over Strathmore 4010-NS Zinc . Please contact your Carboline Representative for specific product and application recommendations.</p> |
| Solids Content | <p>By Volume 61%</p> <p>Varies by color</p> |
| Theoretical Coverage Rate | <p>980 ft²/gal at 1.0 mils (24.1 m²/l at 25 microns)</p> <p>327 ft²/gal at 3.0 mils (8.0 m²/l at 75 microns)</p> <p>196 ft²/gal at 5.0 mils (4.8 m²/l at 125 microns)</p> <p>Allow for loss in mixing and application.</p> |
| VOC Value(s) | <p>Per EPA Method 24: 1.24 lbs/gal (149 g/l)</p> <p>These are nominal values and may vary slightly with color.</p> |
| Density | 8.7 lbs/gal (1.04 kg/l) |
| Viscosity | Zahn #3 (72°F / 22°C): 30–40 sec |

MIXING & THINNING

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|-----------------|---|
| Ratio | <p>4:1 by volume, Part A to Part B</p> <p>(Part B formerly known as C86-0192)</p> |
| Pot Life | 24 hours at 72°F (22°C) |

APPLICATION PROCEDURES

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| Application | <p>Flowcoat</p> <p>Contact Carboline if assistance is needed.</p> |
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Strathmore 4015-NS Flowcoat

PRODUCT DATA SHEET



CURING SCHEDULE

| Surface Temp. | Dry to Recoat | Dry to Touch | Dry to Handle | Dry Hard | Final Cure Immersion |
|---------------|---------------|--------------|---------------|----------|----------------------|
| 72°F (22°C) | 1 Hour | 4 Hours | 8 Hours | 24 Hours | 14 Days |

Force Cure | 1 hour at 200°F (93°C)

TESTING / CERTIFICATION / LISTING

General

Tested in accordance with multiple accelerated aging tests per ASTM and ISO standards, as well as in accordance with specific ANSI and IEEE specifications. In general, this coating system exceeds the requirements of many of these ASTM and ISO standards.

For specific test results and adherence to specifications, please contact your Carboline representative.

PACKAGING, HANDLING & STORAGE

Storage Temperature & Humidity

Components "A" and "B" should not be stored below 40°F (4°C) and above 110°F (43°C) in sealed containers when not in use.

Storage

Do not store containers near sources of heat.

Disposal should be done in accordance to local, state and Federal regulations. Please consult the specific Safety Data Sheets for more specific handling and disposal information.

WARRANTY

To the best of our knowledge the technical data contained herein is true and accurate on the date of publication and is subject to change without prior notice. User must contact Carboline Company to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to Carboline quality control. We assume no responsibility for coverage, performance, injuries or damages resulting from use. Carbolines sole obligation, if any, is to replace or refund the purchase price of the Carboline product(s) proven to be defective, at Carbolines option. Carboline shall not be liable for any loss or damage. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY CARBOLINE, EXPRESS OR IMPLIED, STATUTORY, BY OPERATION OF LAW, OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. All of the trademarks referenced above are the property of Carboline International Corporation unless otherwise indicated.