



Safety Data Sheet

Prepared in Accordance with HCS 29
C.F.R. 1910.1200



1. Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** 179SB1NL
- Product Name:** RAILPLEX C4 TX URETHANE CATALYST **Revision Date:** 01/16/2019
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Component of multicomponent industrial coatings - Industrial use. **Supersedes Date:** 11/30/2018
- 1.3 Details of the supplier of the safety data sheet**
- Manufacturer:** Carboline Company
2150 Schuetz Road
St. Louis, MO USA 63146
- Regulatory / Technical Information:
Contact Carboline Technical Services at
1-800-848-4645
- Datasheet Produced by:** Alotta, Vicki - ehs@stoncor.com
- 1.4 Emergency telephone number:** CHEMTREC +1 703 5273887 (Outside US)

2. Hazard Identification

2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 4
Hazardous to the aquatic environment, Chronic, category 2
Flammable Liquid, category 3
Respiratory Sensitizer, category 1
STOT, single exposure, category 3, RTI
Skin Sensitizer, category 1

2.2 Label elements

Symbol(s) of Product



Signal Word

Danger

Named Chemicals on Label

HEXAMETHYLENE DIISOCYANATE, HOMOPOLYMER OF HDI

HAZARD STATEMENTS

Flammable Liquid, category 3	H226	Flammable liquid and vapour.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Respiratory Sensitizer, category 1	H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P285	In case of inadequate ventilation wear respiratory protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P341	If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
P342+311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P391	Collect spillage.
P403+233	Store in a well-ventilated place. Keep container tightly closed.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous Ingredients

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>%</u>
28182-81-2	HOMOPOLYMER OF HDI	50 - <75
142-92-7	HEXYL ACETATE	25 - <50
822-06-0	HEXAMETHYLENE DIISOCYANATE	0.1 - <1.0

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
28182-81-2	GHS07-GHS09	H317-332-335-411	0
142-92-7	GHS02	H226	0
822-06-0	GHS06-GHS08	H302-315-317-319-330-334-335	0

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

AFTER INHALATION: Give oxygen or artificial respiration if needed. Remove person to fresh air. If signs/symptoms continue, get medical attention.

AFTER SKIN CONTACT: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation persists, call a physician.

AFTER EYE CONTACT: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

AFTER INGESTION: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If swallowed, call a poison control centre or doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

Harmful if swallowed. Risk of serious damage to the lungs (by aspiration). Vapours may cause drowsiness and dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

When symptoms persist or in all cases of doubt seek medical advice.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

UNUSUAL FIRE AND EXPLOSION HAZARDS: Humid air and/or water will produce carbon dioxide which will pressurize the container. Flammable liquid. Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Vapors may travel to areas away from work site before igniting/flashing back to vapor source. Provide adequate ventilation. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Electrical installations / working materials must comply with the technological safety standards. Wear shoes with conductive soles.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. Cool containers / tanks with water spray. Flammable.

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Evacuate personnel to safe areas. Remove all sources of ignition. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. For personal protection see section 8.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations

(see section 13).

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Prepare the working solution as given on the label(s) and/or the user instructions. Do not breathe vapours or spray mist. Ensure all equipment is electrically grounded before beginning transfer operations. Do not use sparking tools. Do not get in eyes, on skin, or on clothing. Use only with adequate ventilation/personal protection. Wash thoroughly after handling.

PROTECTION AND HYGIENE MEASURES : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Heat, flames and sparks. Exposure to moisture.

STORAGE CONDITIONS: Keep container closed when not in use. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

No specific advice for end use available.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (US)

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
HOMOPOLYMER OF HDI	28182-81-2	N/E	N/E	N/E
HEXYL ACETATE	142-92-7	N/E	N/E	N/E
HEXAMETHYLENE DIISOCYANATE	822-06-0	0.005 PPM	N/E	N/E

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
HOMOPOLYMER OF HDI	28182-81-2	N/E	N/E
HEXYL ACETATE	142-92-7	N/E	N/E
HEXAMETHYLENE DIISOCYANATE	822-06-0	N/E	N/E

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required.

EYE PROTECTION: Ensure that eyewash stations and safety showers are close to the workstation location. Safety glasses with side-shields.

HAND PROTECTION: Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Impervious gloves. Request information on glove permeation properties from the glove supplier. Lightweight protective clothing

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Viscous Liquid, Clear
Physical State	Liquid
Odor	Ester-Like
Odor threshold	Not Determined
pH	Not Determined
Melting point / freezing point (°C)	Not Determined
Boiling point/range	334 F (168 C) - 545 F (285 C)
Flash Point	135°F (57°C)
Evaporation rate	Slower Than Ether
Flammability (solid, gas)	N/D
Upper/lower flammability or explosive limits	1.0 - 8.0
Vapour Pressure, mmHg	Not Determined
Vapour density	Heavier than Air
Relative density	N/D
Solubility in / Miscibility with water	Not Determined
Partition coefficient: n-octanol/water	N/D
Auto-ignition temperature (°C)	N/D
Decomposition temperature (°C)	N/D
Viscosity	Not Determined
Explosive properties	N/D
Oxidising properties	N/D

9.2 Other information

VOC Content g/l:	Refer to Part A SDS
Specific Gravity (g/cm³)	1.00

10. Stability and Reactivity

10.1 Reactivity

Water reactive

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Heat, flames and sparks. Exposure to moisture.

10.5 Incompatible materials

Never allow product to get in contact with water during storage. Water in the container will lead to increased pressure and risk of explosion. Strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: N/D

Inhalation LC50: N/D

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
28182-81-2	HOMOPOLYMER OF HDI	5000 mg/kg, oral, rat	Not Available	390 mg/m ³ , inhalation, rat	0.000	0.000
142-92-7	HEXYL ACETATE	36230 mg/kg, oral, rat	5000 mg/kg, dermal, rat	Not Available	0.000	0.000
822-06-0	HEXAMETHYLENE DIISOCYANATE	710 mg/kg, oral rat	>7000 mg/kg, dermal, rat	23 ppm / 4 hrs	0.000	0.000

Additional Information:

No Information

12. Ecological Information

- 12.1 **Toxicity:**
- EC50 48hr (Daphnia): No information available.
- IC50 72hr (Algae): No information available.
- LC50 96hr (fish): No information available.
- 12.2 **Persistence and degradability:** No information available.
- 12.3 **Bioaccumulative potential:** No information available.
- 12.4 **Mobility in soil:** No information available.
- 12.5 **Results of PBT and vPvB assessment:** The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.
- 12.6 **Other adverse effects:** No information available.

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
28182-81-2	HOMOPOLYMER OF HDI	>100 mg/l (Zebra Fish)	No information	>100 mg/l (Zebra Fish)
142-92-7	HEXYL ACETATE	No information	No information	3.7 mg/L (fish)
822-06-0	HEXAMETHYLENE DIISOCYANATE	No information	No information	No information

13. Disposal Considerations

- 13.1 **WASTE TREATMENT METHODS:** Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

- 14.1 **UN number** UN1263
- 14.2 **UN proper shipping name** Paint
- Technical name** N/A
- 14.3 **Transport hazard class(es)** 3
- Subsidiary shipping hazard** N/A
- 14.4 **Packing group** III
- 14.5 **Environmental hazards** No information available.
- 14.6 **Special precautions for user** No information available.
- EmS-No.:** F-E, S-E
- 14.7 **Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code** No information available.

15. Regulatory Information

- 15.1 **Safety, health and environmental regulations/legislation for the substance or mixture:**

U.S. Federal Regulations: As follows -

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Acute Toxicity (any route of exposure), Respiratory or Skin Sensitization, Specific target organ toxicity (single or repeated exposure)

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
HEXAMETHYLENE DIISOCYANATE	822-06-0

Toxic Substances Control Act:

All components of this product are either listed on the TSCA Inventory or are exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations: As follows -

New Jersey Right-to-Know:

The following materials are non-hazardous, but are among the top five components in this product.

No NJ Right-To-Know components exist in this product.

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

CALIFORNIA PROPOSITION 65

WARNING: Cancer and Reproductive Harm -- www.P65Warnings.ca.gov

International Regulations: As follows -

* Canadian DSL:

All chemical ingredients included on inventory (DSL)

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.

H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.

Reasons for revision

No Information

The information contained herein is, to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations.